

Lockout Tagout E-Placard

First Floor Machine 1A. ID: 123-A

Important Information: Read Before Proceeding

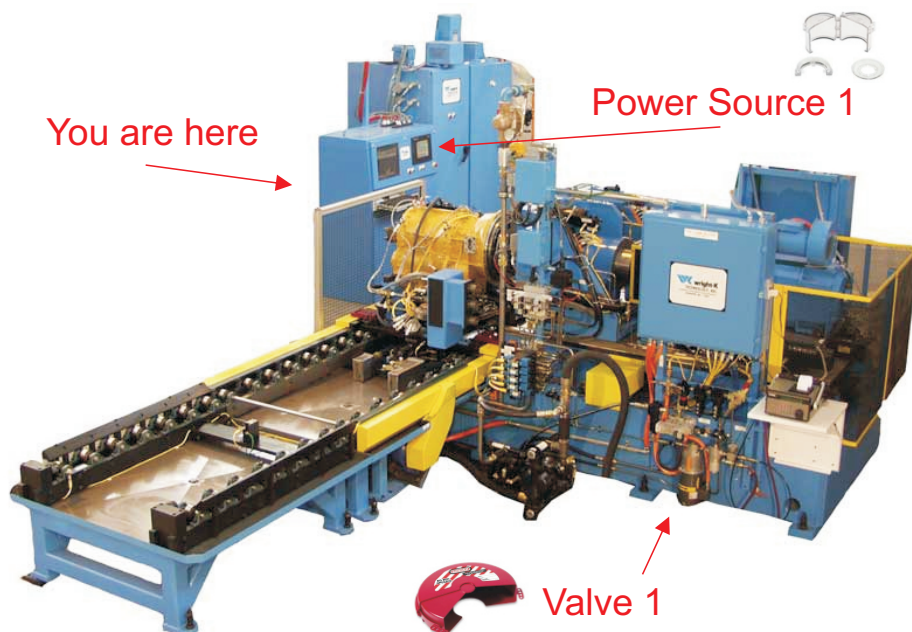
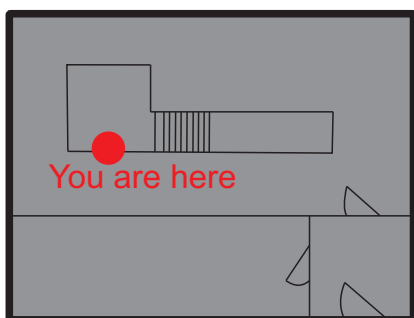
This machine must only be isolated by appropriate personnel, holding an up-to-date and signed Permit to Work. Deactivating this machine without the correct authority could damage the machine and halt production.

Next Audit
Date
March 2014

Next Audit
Date
March 2015

Next Audit
Date
March 2016

Next Audit
Date
March 2017



PPE Required: Light Eye Protection, Ear Defenders, Boots, Overalls
Equipment Required: Circuit breaker lockout, non-conductive padlock, lockout tags

Step:	Instruction:	✓
Step 1	Isolate valve 1 and lock with appropriate locking device and ML-410 padlock. Tag with appropriate label.	
Step 2	Isolate power source 1 and lock with non-conductive ML-410 padlock. Tag with label.	
Step 3	Isolate power source 2 and lock with circuit breaker lockout and non-conductive ML-410 padlock & label.	
Step 4	Isolate valve 2 and lock with appropriate locking device and ML-410 padlock. Tag with label.	
Test Start	Now that it is fully isolated, test by pressing the start button to ensure no residual power remains.	
Test End	If the machine doesn't start, you may proceed. For extra safety, press the stop button again, in case residual energy remains.	